Van Dyk Recycling Solutions Evolution of Recycling Sorting Equipment CT DEEP SWAC



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3/26/19





Company Background

Van Dyk Recycling Solutions

- We deliver waste collection and processing solutions
- MRF Design and Build
 - Bollegraaf
 - Lubo
 - TOMRA
 - Walair
 - BeePro
 - Smicon
- Smart Collection
 - VConsyst





SIMS largest container plant in the world - 70 tph New York City containers (1000 tons per day, only 8 sorters)





Company Background

Major Cities Supplied

- NYC
- City Toronto
- State of Rhode Island
- Dallas
- Houston
- Los Angeles
- San Francisco
- Chicago
- Baltimore
- Philadelphia
- and more...









Underground Waste Storage

- New initiative, taken on in 2018
- VConsyst, largest manufacturer of underground waste containers
- Cheaper collection in long run, more efficient routes, hygienic







BeePro – Dust encapsulation system







Smicon – Source Separated Organics (SSO)







Test Facility Norwalk, CT

- 18,000 sq. ft.
- Proof of concept for recyclers
- Lab for paper mills packaging/brand companies
- Lab for packaging engineers and environmental studies









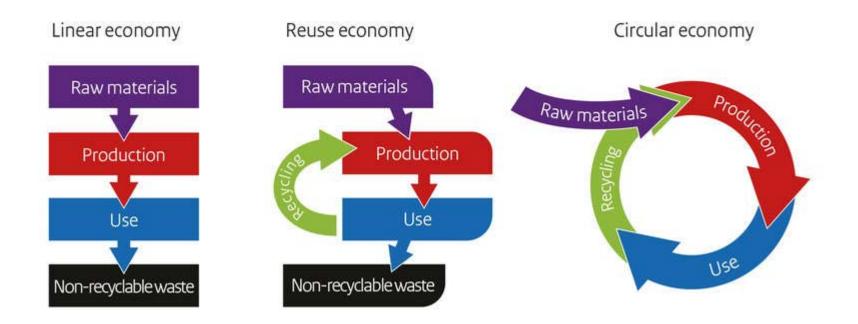
Recycling Industry Timeline Highlights







From a linear to a circular economy







Recycling Industry - Today

Paper is 50%-60% of the Residential Single Stream composition

Sample Pricings 2017 -> 2019

OCC: \$150 - \$240/ton -> \$50 - \$90/ton

ONP/Mixed: \$90 - \$120/ton -> -\$15 - \$10/ton





Recycling Industry - Today

Residential Recycling

Dual Stream vs Single Stream

From 2005-2014, went from 29% to 80% of US

Should we go back?



Societal wants *≠* Current market situation

Wants	Reality
 Circular Economy Bans (bags, straws) & EPR More products made with PCR (Euro 2030) Less landfill Recycling for free or cheap Self-sustaining industry WTE 	 Cheaper virgin materials than PCR Anti-regulatory climate National Sword & secondary markets filled Economics New normal, equal to waste Dropping commodity prices Cheap gas prices

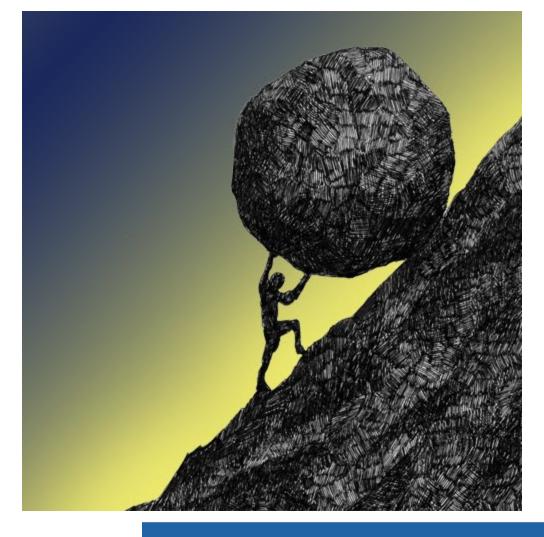


Recycling Industry Societal wants ≠ Current market situation	
Want to save the planet without paying more or changing habits drastically	Times have changed. We can recycle and recover more, but it's a balance of legislation, money, and cultural shifts



Recycling Industry - Today

Sisyphus

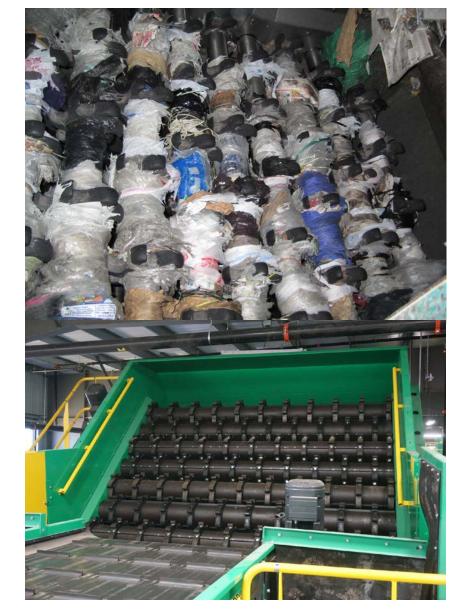




1) Screen improvements

440 screen - How it affects paper:

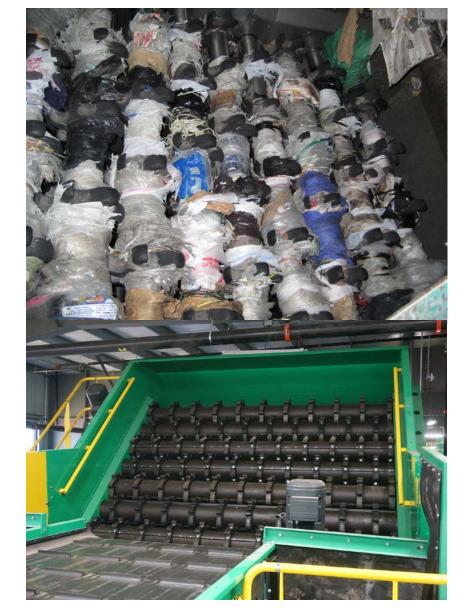
- Less cleaning time
- More production
- Better paper quality
- Less star wear
- Safer





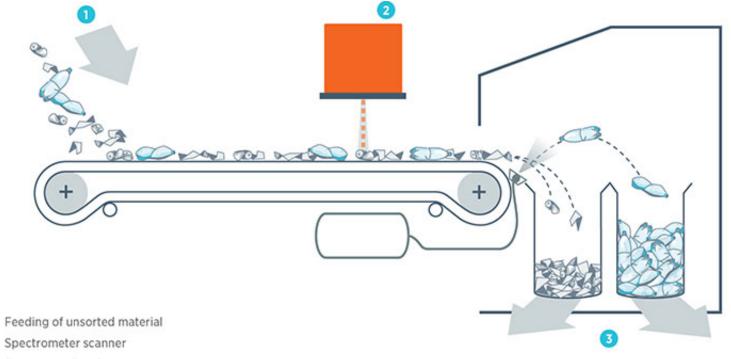
Example

- City Carting, CT
- WM Avon MA
- Republic Southfield MI
- JP Mascaro PA
- WM Elkridge MD
- FCC Dallas TX
- Waste Connections TX
- Sanco CA
- Recology CA





2) Optical Sorters to improve paper quality



3 Separation chamber



2) Optical Sorters to improve paper quality

Video from test center





Example

RIRRC – Paper Cleanup Johnston, RI

- 40%-50% more OCC
- Paper higher quality
- Air-assist for more production





Example

Total Recycle – Flexible Packaging Recovery Birdsboro, PA

- Cleaner paper
- Flexible packaging recovery
- Less labor



Example

USA Recycling – Commercial Single Stream Bridgeport, CT

- Optical recovery of small browns
- Originally optical recovery of SOP
- Markets changed, now optical QC of paper
- Opticals allow for flexibility



3) Improvements in system designs Plano, TX

"Positive Sort" 3 grades paper purity: 97.1% Low Grade 98.2 Medium Grade 99.1 High Grade





Thank you for your attention **Questions?**

